



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D350-578-015**  
**Job Sheet 205016**



**Part No:** D350-578-015

**Job Qty:** 1 pcs

**Part Name:** AS350/AS355 Bearpaws - Run-on Landing Wearplate Compatible



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 12/24/19

**Job Tracking No:** RA435

**Due Date:** 12/27/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV H SHEET 12/ DSI9812 REV,B IPP REV: A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD IPP  
REV:C 15.03.30 JLM VERIFIED BY:DD IPP REV:D 19.03.18 ADDED DSI9812 AS PER ECN19-549 DD  
VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 160      | Packaging 1 - Pick Kit | 1 pcs | 12/27/19   |             | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |          |



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1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S243681



**Part:** D350-578-015

**Job No:** 205016

**Serial No/Batch:** S243681

**Revision:** H/B

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH93-4 Issue 18, FAA-CTC SR000281

Fg014

mpd

|                                 |       |          |           |                        |                         |
|---------------------------------|-------|----------|-----------|------------------------|-------------------------|
|                                 |       |          |           | Packaging 1 - 31       |                         |
|                                 |       |          |           | Packaging 1 - 32       |                         |
|                                 |       |          |           | Packaging 1 - 33       |                         |
|                                 |       |          |           | Packaging 1 - 34       |                         |
|                                 |       |          |           | Packaging 1 - 35       |                         |
|                                 |       |          |           | Packaging 1 - 36       |                         |
|                                 |       |          |           | Packaging 1 - 37       |                         |
| 170 QC 4                        | 1 pcs | 12/27/19 | 0.00 0.00 | QC 4 - 28              |                         |
|                                 |       |          |           | QC 4 - 58              |                         |
|                                 |       |          |           | QC 4 - 69              | JRB                     |
|                                 |       |          |           | QC 4 - 9               |                         |
|                                 |       |          |           | QC 4 - 46              |                         |
|                                 |       |          |           | QC 4 - 68              |                         |
|                                 |       |          |           | QC 4 - 72              |                         |
|                                 |       |          |           | QC 4 - 74              |                         |
|                                 |       |          |           | QC 4 - 75              |                         |
|                                 |       |          |           | QC 4 - 78              |                         |
| 180 Packaging 3-1 - Stock - B4B | 1 pcs | 12/27/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | JRB                     |
|                                 |       |          |           | Packaging 3 - 2 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 3 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 4 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 5 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 6 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 7 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 8 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 9 - B4B  |                         |
|                                 |       |          |           | Packaging 3 - 10 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 11 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 12 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 13 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 14 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 15 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 16 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 17 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 18 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 19 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 20 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 21 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 22 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 23 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 24 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 25 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 26 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 27 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 28 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 29 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 30 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 31 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 32 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 33 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 34 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 35 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 36 - B4B |                         |
|                                 |       |          |           | Packaging 3 - 37 - B4B |                         |
| 185 DC - 1 - B4B                | 1 pcs | 12/27/19 | 0.00 0.00 | DC - 1 - B4B           | DAS 21 3-89 DEC 27 2010 |
|                                 |       |          |           | DC - 2 - B4B           |                         |
| 190 QC 21 - FG                  | 1 pcs | 12/27/19 | 0.00 0.00 | QC 21 - FG - 21        | DAS 21 3-89 DEC 27 2010 |
|                                 |       |          |           | QC 21 - FG - 70        |                         |
|                                 |       |          |           | QC 21 - SA - 53        |                         |

Part Op 160 - Packaging1-3 (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - Identify and pack for shipping as per PPP D350-578-015

185 - Photocopy bluefile and create labels per PPP D350-578-015 CHG002

190 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item   | Component Name                                                | Quantity      | Operation                     | Container                 |
|---------------|---------------------------------------------------------------|---------------|-------------------------------|---------------------------|
| D350-578-015  | AS350/AS355 Bearpaws - Run-on Landing Wearplate<br>Compatible | 1 pcs (1 ea)  | 160-Packaging 1 - Pick<br>Kit | S/N 5102887 / C/N 5113862 |
| NAS1149D0463J | Washer                                                        | 12 Ea (12 ea) | 160-Packaging 1 - Pick<br>Kit | 5225595                   |
| DSI 9812-011  | Blade Shim Addition                                           | 1 pcs (1 ea)  | 160-Packaging 1 - Pick<br>Kit | 5214831                   |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 160-Packaging 1 - Pick Kit | D350-578-015   | 1        | 0         | 0         |
|                            | DSI 9812-011   | 1        | 3         | 0         |
|                            | NAS1149D0463J  | 12       | 3,588     | 0         |

### Part Specifications

Specifications could not be found.

Plex 12/24/19 9:44 AM dart.lacelle.linda

# Inspection Sheet Complete RA435

| Part Number  | Original Batch / Serial # / Cnt # | Original Revision # | Quantity | Part Complete                | Rev/CHG Current                         | New Paperwork                           | New Labels                              | Disposition       | Original Container # | New (Receiving) Serial # | New Job # | Work order instructions                                                                                                                                                                                                                            |
|--------------|-----------------------------------|---------------------|----------|------------------------------|-----------------------------------------|-----------------------------------------|-----------------------------------------|-------------------|----------------------|--------------------------|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| D350-578-015 | S102887                           |                     | 1        | <input type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | <input checked="" type="checkbox"/> Yes | CUSTOMER SUPPLIED | S102887              | S113862                  |           | Kit open by customer, no damage found but missing some hardware. (see next excel sheet for detail)<br>Replace missing hardware, add DS19812 and repackage as per PPP.<br>Stock with new batch number at CHG 002.<br>Add new labels and paper work. |
| 0            |                                   |                     | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |                   |                      |                          |           |                                                                                                                                                                                                                                                    |
| 0            |                                   |                     | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |                   |                      |                          |           |                                                                                                                                                                                                                                                    |
| 0            |                                   |                     | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |                   |                      |                          |           |                                                                                                                                                                                                                                                    |
| 0            |                                   |                     | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |                   |                      |                          |           |                                                                                                                                                                                                                                                    |
| 0            |                                   |                     | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            | <input type="checkbox"/> Yes            |                   |                      |                          |           |                                                                                                                                                                                                                                                    |

Customer QA Ref # 0

QC Approval: AT  
Date: 27-Sep-18

Special Return/Rework Instructions:

Customer QA  
Ref #

[illegible]

9/27/2018